

● Medium Industrial ● Heavy Industrial

MULTIPROCESS 302-SL

The **Multiprocess 302-SL** is an industrial, heavy duty, powerful, Synergetic, intelligent, and portable welding machine equipped with an LCD Panel. This unit is an inverter-based arc welding power source optimized for MIG, Flux-Cored, Gasless Wires, TIG lift, and Stick welding in manual or synergic mode. This welding machine offers excellent welding performance and various professional functions. It is portable and easy to transport. The advanced static characteristic and waveform controls make it the best professional choice for all industrial workshops. A 5-inch color display, as well as various automatic controls, make the setup and operation quick and easy. The **Multiprocess 302-SL** is capable of welding with Canaweld's spool guns which ensures trouble-free Aluminum MIG welding. The MIG synergic control makes this unit user-friendly for welders looking to perform high quality welds. Equipped with an LCD, it guides the user step by step to automatically adjust the parameters based on the required usage. It's like having your own personal welding expert right there with you! It is the perfect choice for anyone; from a novice to the professional production welder who has speed and quality in mind.

FEATURES

- A 5-inch LCD allows both experienced, and novice users to operate the device quickly and easily, ensures correct setting and parameter selection, reduces parameter setting time, and increases actual welding time.
- Synergic control provides pre-set weld parameters, improves usability, and enables operators of all skill levels to perform their tasks correctly.
- Possibility of welding processes MIG, Flux Cored, Gasless Wires, TIG lift, Stick Welding.
- Tested in (104°F/40°C), designed for toughest conditions.
- Digital control of the welding parameters based on the material or gas type and the wire diameter.
- Manual polarity changeover feature for most common gas and gasless wires, Stick electrodes and Lift TIG process.
- Professional and heavy-duty wire feeding mechanism with 37mm rolls.
- Sealed (Dust proof), powerful, heavy-duty, and durable wire feeder motor.
- Replaceable Double groove rolls, no tools needed.
- Spool Gun Compatible.
- Adjustable Voltage, Wire Speed, Wave Form, Burn back (in MIG process).



PROCESSES



GMAW - SOLID WIRE
FCAW - FLUX CORED WIRE



GTAW (DC) - SCRATCH / LIFT START



SMAW

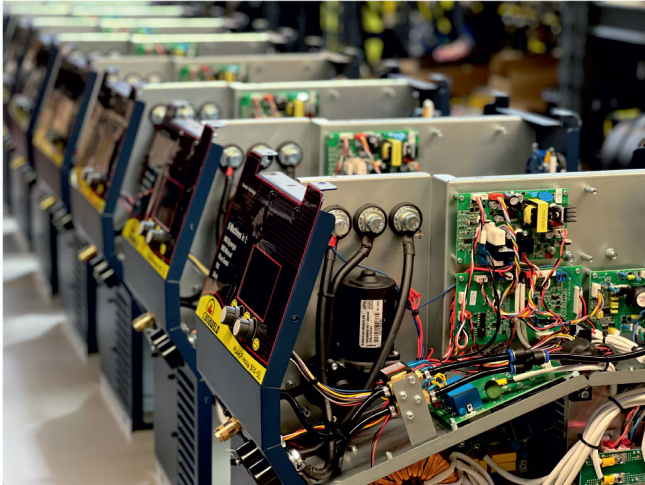
- Possibility of Selection of the Material, Wire Diameter, Gas, 2T/4T (in MIG process).
- Adjustable Amperage, Final Slope, Post Flow, (In TIG process).
- Adjustable Amperage, Arc Force and Material Thickness Selection (In Stick welding process).
- Working possibility with Both 8 and 12-inch (203 and 305 mm) wire spool Size.
- Equipped with flip-up doors and specific mechanism to assist the movement and ability to hold the doors in place at an angle for ease of access.
- Metal face panel.
- Auto-switching fan.
- Generator compatible.
- Equipped with Lockable Swivel Casters.
- Comprehensive 4 years warranty.
- The machine is equipped with two built in eyebolts for lifting
- Up to 10 memory locations to store important weld parameters. Adjustable soft welding start and minimal distortion on thinner materials.

Multiprocess 302 SL Technical Specification

Process	Unit	MIG/Flux cored	TIG (Lift Arc)	Stick
Input Voltage, Single Phase, 50/60 Hz	V	208 to 240 (±10%)		
Primary Current@Max Welding Current	A	63	48	54
Maximum Primary Effective Current (I1 eff max)	A	35.7	29	41
Technology of Adjustment (Manual/Synergic)		Manual and Synergic		
Welding Current Range	A	20 - 300	5 - 300	5 - 250
DutyCycle@Maximum WeldingCurrent in 104° F(40°C)		30%	30%	40%
Welding Current @ 60% Duty Cycle in 104° F(40°C)	A	250	250	250
Welding Current @ 100% Duty Cycle in 104° F(40°C)	A	200	200	180
Open Circuit Voltage	V	76.5		
Stick Parameters				
Stick Modes				DC
Arc Force				0 - 10
Hot Start				0 - 10
TIG Parameters				
TIG Process Types			Lift	
TIG Process Modes			2T/4T	
Pre-flow	sec		0.0 - 5.0	
Final Slope	sec		0.0 - 10	
Post flow	sec		0.0 - 25.0	
MIG Parameters				
Voltage Renge	V	10.0 - 30.0		
MIG Process Modes		2T/4T		
Pre-flow	sec.	0.0 - 2.0		
Post flow	sec.	0.0 - 10		
Burn back		0 - 10		
Soft Start		0 - 10		
Gas Types		Mixed, Co2, Argon		
Wire Feeder speed	ipm (m/min)	59 - 708 (1.5 - 18)		
Wire Feeder Mechanism / Material		Four Rolls / Metal		
Solid Steel Wire Size Range	in. (mm)	0.030 - 0.045 (0.8 - 1.2)		
Stainless steel Wire Size Range	in. (mm)	0.035 - 0.045 (0.9 - 1.2)		
Flux-cored Wire Size Range	in. (mm)	0.035 - 0.045 (0.9 - 1.2)		
Aluminum Wire Size Range	in. (mm)	0.040 - 0.045 (1.0 - 1.2)		
CuSi Wire Size Range	in. (mm)	0.040 (1.0)		
Wire Spool Size	in. (mm)	8 or 12 (203 or 305)		
Weight	lb. (Kg)	136 lb. (61.5 kg)		
Dimensions Including Handle (D, W, H)	in. (mm)	36.6 x 22.8 x 30.7 (930 X 580 X 780)		
CANAWELD RESERVES THE RIGHTS OF CHANGING THE SPECIFICATION WITHOUT NOTICE				

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The Multiprocess 302-SL is the evolution of 35 years of experience in design and manufacturing.



A synergic welding machine helps workers to work quickly without making mistakes and always with high-quality standards. The most advanced digital generators for welding can have selectable memories where all the settings are ready to go, depending on the material to be welded, the diameter of the wire used, and the gas chosen to shield the weld pool from oxidation.

There's also the increased speed, of course. A synergic welding system with a special welding program saves up to 40% and 50% of the time compared to conventional welding processes.

In addition to storing and intuitively selecting programs with pre-set welding parameters, the industrially designed Digital Welding Generator's software allows you to:

- Stabilize the arc
- Reduce the heat input and distortion
- Speed up the welding process
- Control the overall operation of the machine
- Save on current, filler material, and gas



The procedure of designing, production, assembling, and strict quality control of products are according to IEC, CSA, and other international standards. This procedure ensures the highest possible quality level. **Therefore, CANAWELD warranties 3 years for the machines and 5 years for some parts.**

Available Models :

MULTIPROCESS 302 SL- SILVER (PLC7580138)
Including MIG Gun

MULTIPROCESS 302 SL - GOLD (PLC7580173)
Including MIG Gun, TIG Torch, TIG Accessories and TIG Tungsten















MULTIPROCESS 302 SL - ALUMINUM (PLC7580175)
Including MIG Gun, Spool Gun and Spool Gun Accessories



MULTIPROCESS 302 SL- SILVER (PLC7580138)

What Is Included

MULTIPROCESS 302 SL- SILVER (PLC7580138)




ITEM	QTY	Description	PART NO.	
Ground ClampSet	1	Ground Clamp Set 280-320A, 10ft, Cable SizeAWG 1/0 (42.4 mm) , Cable Plug 35	ALP1980462	
Electrode HolderSet	1	Electrode holder Set 280-320A, 10ft , Cable SizeAWG 1/0 (42.4 mm), Cable Plug 35	ALP1980463	
TIGTorch M300Series	1	Tweco® style M300 TE, Euro termination, 15 Ft.	CWGPGTW300-15E	
Gas Welding Hose	1	1/4"Argon Gas Hose, 10 ft. including quick connector	TLJ1080188	
MIG Drive Rolls Set	2	Set of 2 Feed Rolls 0.030-0.040 Inch Or 0.8-1.0 mm V Groove (Hard Wire)	CW210810	
	2	Set of 2 Feed Rolls 0.035-0.045 Inch Or 0.9-1.1 mm V Groove (Hard Wire)	CW210911	
	2	Set of 2 Pressure Rolls Flat 0.030-0.040 Inch Or 0.8-1.0 mm (Hard Wire)	CW240810	
	2	Set of 2 Pressure Rolls flat 0.035-0.045 Inch Or 0.9-1.1 mm (Hard Wire)	CW240911	
	4	Set of 4 Feed Rolls 0.040-0.045 Inch Or 1.0-1.2 mm U Groove (Aluminum)	CW261012	
AdjustableNozzle Insulator	1	MIGAdjustable Nozzle Insulator, Tweco® style, 300 & 400AM	CWU34A	
MIG Gun Tweco®Style Consumable Kits	5	ContactTip 0.030 inch (0.8 mm)	ALPCON4001	
	5	ContactTip 0.035 inch (0.9 mm)		
	5	ContactTip 0.040 inch (1.0 mm)		
	5	ContactTip 0.045 inch (1.2 mm)		
	1	Mig Gun Nozzle -Push On,Adjustable tweco® style		
Spool HolderAdapter	1	Spool HolderAdapter 12"(30cm)To 8"(20cm)	CGA2890928	
Argon/CO2 Regulator	1	UL-Approved MV250Series,SingleStage ForArgon/CO2,Mix	CW-RMV-250-30LM-AR	
MULTIPROCESS302 SL	1	Machine MULTIPROCESS302 SL	PLC7580138	



MULTIPROCESS 302 SL - GOLD (PLC7580173)

Upgrade to “Gold” and get additional:

MULTIPROCESS 302 SL- GOLD (PLC7580173)

ITEM	QTY	Description	PART NO.	
TIG Torch Air Cooled (26 Series)	1	Premium TIG Torch, Air cooled, 200AMP, 9 Pin, 12 ft	CWSG26FX-S1-12-SL-GS4-9PIN	
TIG Consumable Kit	1	Collet 1/16" (1.6 mm)	ALPTORCHCON26	
	1	Collet 3/32" (2.4 mm)		
	1	Collet body 1/16" (1.6 mm)		
	1	Collet body 3/32" (2.4 mm)		
	1	TIG CERAMIC CUP #8, 12.5 mm		
	1	TIG CERAMIC CUP #7, 11 mm		
	1	BACK CAP SMALL		
	1	BACK CAP MEDIUM		
TIG Tungsten Electrode	1	Mix Of Six Tungsten Electrode (CWMIX6)	CTE500-RGB-116332	



MULTIPROCESS 302 SL - ALUMINUM (PLC7580175)

Upgrade to “Aluminum” and get additional :

MULTIPROCESS 302 SL- ALUMINUM (PLC7580175)

ITEM	QTY	Description	PART NO.	
Spool Gun SM300 Series	1	SpoolGunSM300TE, TWECO® Style Head, Euro Style Termination	CWGPGLSPTW300-24-P10-60TE	
Spool Gun Drive Rolls	1	Drive Roll , U Groove for Aluminum 0.030" (0.8 mm)	CWUGP7020W-08U	
Spool Gun Drive Rolls	1	Drive Roll , V Groove for Solid wire 0.030" (0.8 mm)	CWUGP7020W-08	
Spool Gun Drive Rolls	1	Drive Roll, U Groove FOR Aluminum wire 0.040" (1.0 mm)	CWUGP7020W-10U	
Spool Gun Drive Rolls	1	Drive Roll , V Groove for Solid wire 0.035" (0.9 mm)	CWUGP7020W-09	
MIG Gun Tweco® Style Consumable Kit	1	MIG TORCH Tweco® Style 300A Spool Gun Consumable Set/ Aluminum Package	ALPCON4001AL	



Application: Aerospace Industries, Aluminum Industries, Heavy and medium duty Fabrication, Car Industries, Automotive Parts and Bodies, Truck and Trailers manufacturing, Work/Service Trucks, Railcar, Train manufacturing, Machine or parts manufacturing, Medical Industries, Boat/Yacht, shipbuilding, Food Industries and High Purity Processing, Training school, Civil Construction, Mechanical Contractors, Refineries, Installation, Maintenance and repair-field operation, Plumbing & HVAC



MULTIPROCESS 302-SL



The machine has a lowered built-in Cylinder storage for ease of changing and maintaining an overall lower centre of gravity for the entire unit.

A specially developed mechanism allows the door to rest in any desired position. It ensures easy and safer spool changing, as well as machine maintenance.






















The machine has a built-in 21.7 x 6.3 x 6.1-inch storage compartment.

Cast aluminum, heavy-duty, high precision, and selectable four or twodrive system ensure more consistent feeding. Ease and quick release of feed rolls, save time. The wire feeder mechanism is designed and built in Switzerland.



OPTIONAL ACCESSORIES

PRODUCT	PART NO.	
Spool Gun CST251, 9 Pin-10ft (3 Meter), 0.030"-0.040" / (0.8-1.0 mm)	CWICL08131	
Spool Gun CST251, 9 Pin-13ft (4 Meter), 0.030"-0.040" / (0.8-1.0 mm)	CWICL08141	
Spool Gun SMH360 BE, Binzel® Style Head, Euro® Style Termination	CWPGSP360A-24-N-80ER-9PIN	
MIG Torch, Tweco® style M300 TE, Euro termination, 15 Ft.	CWGP GTW300-15E	
Spool Gun CST251, 9 Pin-10ft (3 Meter), 0.030"-0.040" / (0.8-1.0 mm)	CWICL08131	
Spool Gun CST251, 9 Pin-13ft (4 Meter), 0.030"-0.040" / (0.8-1.0 mm)	CWICL08141	
Spool Gun SMH360 BE, Binzel® Style Head, Euro® Style Termination	CWPGSP360A-24-N-80ER-9PIN	
MIG Torch, Tweco® style M300 TE, Euro termination, 15 Ft.	CWGP GTW300-15E	
Ground Clamp Set , 400A, 30ft, Cable SizeAWG 1/0 (42.4 mm), Cable Plug 35	ALP1980471	
Ground Clamp Set , 400A, 50ft, Cable SizeAWG 1/0 (42.4 mm), Cable Plug 35	ALP1980472	
TIG TorchAir Cooled (26 SERIES)	CWSG26FX-S1-12-SL-GS4-9Pin	
MIG TORCH Tweco® Style 300A Consumable Standard Set	ALPCON4001	
TIG Consumable Set for TIG TORCH 26 Series	ALPTORCHCON26	
Gas Fitting	CGA3180121	
Spool Holder Adapter 12" To 8"	CGA2890928	
Argon/CO2 Regulator	CW-RMV-250-30LM-AR	
C9 Black (Series Helmets)	CWPOWER-990T-BLK	
C5 Black (Series Helmets)	CWELITE-550S-BLK	
C8 Black (Series Helmets)	CWPOWER-980S-BLK	
C8 Coal Fire (Series Helmets)	CWPOWER-980S-CO	