

## **PLASMA CUTTER**

#### Light Industrial

### Medium Industrial

PLASMA CUT 45 D

**The Plasma CUT45 D** is a powerful and portable Plasma cutting machine. This unit can clean cut 5/8-inch (15mm) thick steel and it can sever cut up to 1" (25.4mm) thick steel. It's powerful, lightweight design and dual voltage capability make it perfect for use with a generator or in the shop. A must-have for welders who demand quick cuts with precision

## **FEATURES**

- 45A of cutting power.
- High duty cycle: 100% @ 30A, 60% @35A.
- Tested in 104°F/40°C, designed for the toughest conditions.
- High-quality and durable Plasma torch included. Common easy to replace consumables available all over North America.
- · Ability to cut expanded metals and uneven surfaces.
- Pilot arc (no HF) improves cutting on dirty and/or rusted metals.
- Automatic shut-off if air pressure is too low or disconnected (extends consumable life).
- · All re-strike for quick cutting of material with gaps.
- Internal pressure switch to maintain the machine within safe low- & high-pressure parameters.
- · Internal pressure regulator with built-in dirt and moisture separator/filter.
- Comprehensive 4 Year Warranty.





























PLASMA CUT 45 D Technical Specification							
Process		PLASMA CUTTING	G				
Input Voltage, Single Phase, 50/60 Hz	208 to 240 V(±10%)		105 to 120 V(±10%)				
Primary Current@Max Welding Current	23 A		29 A				
Maximum Primary Effective Current (I1 eff max)	13 A		29 A				
Ignition		No HF					
Maximum Cutting Current	45 A		30 A				
Duty Cycle @ Maximum Cutting Current in 104° F (40° C)	30% (45 A)		100% (30 A)				
Cutting Current @ 100% Duty Cycle in 104° F (40° C)	30 A		30 A				
Cutting Current @ 60% Duty Cycle in 104° F (40° C)	35 A						
Open Circuit Voltage : Volt		290 V					
Sevarance Cutting Thickness of Solid Steel : inch (mm)	1"(25.4 mm)		5/8"(16 mm)				
Maximum Clean Cutting Thickness of Solid Steel : inch (mm)	5/8"(16 mm)		1/2"(12 mm)				
Note: Cutting Thickness Capacity of Aluminum is 30% less							
Gas	Air / N2						
Gas Flow	320 scfh (150 lpm)						
Gas Pressure	65-75 psi (4.4-5.0 bar)						
Weight : lb. (Kg)		27 lb. (12.5 Kg)					
Dimensions Including Handle (D,W,H) : inch (mm)	1	9 x 7 x 13.5"(485 x 180 x 3	345 mm)				
CANAWELD RESERVES THE RIGHTS OF CHANGING THE SPECIFICATION WITHOUT NOTICE							



# PLASMA CUTTER

**PLASMA CUT 45 D** 

## **Available Model:**

PLASMA CUT 45 D (PLC2050525)



What Is Included						
PLASMA CUT 45 D						
ITEM	PART NO.					
PLASMA CUT 45 D	PLC2050525					
Plasma Ground Clamp (215 A-10ft) AWG 4	ALP1980350					
Gas Welding Hose	TLJ1080189	9				
Plasma Cutting Torch	TGF0180536					
Canaweld Bag	TGJ2780145	C Maria				
Plasma Consumable Kits	ALPPLACON	76-11				
Adapter Plug 230-120V	CGA9980060	<b>3</b>				
Shoulder Strap	CGA9980052					

OPTIONAL ACCESSORIES							
PRODUCT	PART NO.		PRODUCT	PART NO.			
Ground Clamp Set (215 A - 20 ft), AWG 4	ALP1980351		C9 Black (Series Helmets)	CWPOWER-990T-BLK			
Ground Clamp Set (215 A - 30 ft), AWG 4	ALP1980352	94	C5 Black (Series Helmets)	CWELITE-550S-BLK	<b>)</b>		
Ground Clamp Set (215 A - 50 ft), AWG 4	ALP1980353	9	C8 Black (Series Helmets)	CWPOWER-980S-BLK			
Welder Cart For Single Phase Machines	TGJ2250681	9	C8 Coal Fire (Series Helmets	CWPOWER-980S-CO	•		