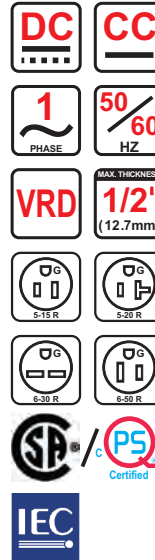


### ● Light Industrial

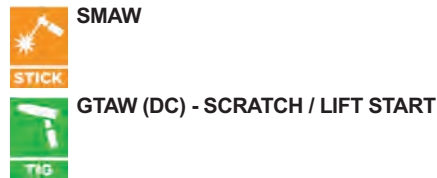
The **Stickwelder 201 D-Cell** is a powerful, portable, and versatile welding machine. This unit is specially designed and excellent for welding cellulosic electrodes, such as 6010, 6011 as well as rutile, basic, and stainless-steel electrodes. **Stickwelder 201 D-Cell** is capable of doing TIG welding with a lift start too. This machine is one of the most powerful machines in the light portable class of machines. This machine is not only powerful, but it's also designed to be lightweight. These Combined features make it the perfect machine for a welder on the go, who needs some extra power and the ability to weld all day long. These features plus its lightweight construction make it the ideal choice for light to medium duty projects in all types of weather. This machine is capable of easily welding rods from 1/16 inches (1.6 mm) to 3/16 inches (4.8 mm). 3/16-inch rods are subject to some amperage-related limitations.

## FEATURES

- Specially designed and excellent for welding cellulosic electrodes, such as 6010, 6011 as well as rutile, basic, and stainless-steel electrodes.
- Low power consumption.
- Ability to work outdoors with adequate power generator.
- Fan cooled and thermally protected against overloading.
- Light weight, Carrying belt for easy transportation.
- Ability to use up to 165 feet (50 meters) leads without any power loss at the weld.
- Two available welding processes Stick and TIG (Lift).
- Tested in (104°F /40°C), designed for the toughest conditions.
- Large size Dinse style welding connectors.
- Metal faced panel.
- Comprehensive 4 Year Warranty.



## PROCESSES



### Stickwelder 201D-Cell Technical Specification

Process	Stick Electrode	TIG (no HF)	Stick Electrode	TIG (no HF)
Input Voltage, Single Phase, 50/60 Hz	208 to 240 V(±10%)		105 to 120 V (±10%)	
Primary Current@Max Welding Current	46 A	34.5 A	51 A	38.5 A
Maximum Primary Effective Current (I1 eff max)	30 A	21 A	29.5 A	25 A
Welding Current Range	20 - 200 A	10 - 200 A	20 - 130 A	10 - 130 A
Duty Cycle @ Maximum Welding Current in 104° F (40° C)	30% (200 A)	30% (200 A)	25% (130A)	25% (130A)
Welding Current @ 100% Duty Cycle in 104° F (40° C)	140 A	140 A	80 A	100 A
Open Circuit Voltage : Volt	84V,15.5V (VRD)	15.5V (VRD)	87V,15.5V (VRD)	15.5V (VRD)
Output Voltage Range : Volt	20.8 - 28 V	10.4 - 18 V	20.8 - 25.2 V	10.4 - 15.2 V
Weight : lb. (Kg)	31 lb. (14 Kg)			
Dimensions Including Handle (D,W,H) : inch (mm)	20.5 x 7.4 x 12.5 inch (530 x 190 x 320 mm)			

All electrical values are measured in 240 / 120 VAC input voltage

CANAWELD RESERVES THE RIGHTS OF CHANGING THE SPECIFICATION WITHOUT NOTICE







### Available Model :

STICKWELDER 201D-Cell (PLB8650644)










### What Is Included

#### STICKWELDER 201D-Cell

ITEM	PART NO.	
STICKWELDER 201-D Cell	PLB86650644	
Canaweld Bag	TGJ2780145	
Electrode holder Set (215 A - 10 ft), AWG 4	ALP2280095	
Ground Clamp Set (215 A - 10 ft), AWG 4	ALP1980440	
Adapter Plug 230-120V	CGA9980060	
Shoulder Strap	CGA9980052	

### OPTIONAL ACCESSORIES

PRODUCT	PART NO.	
TIG Torch Air Cooled (26 SERIES)	CWSG26VFX-SL-12-SL-GS4	
Regulator	CW-RLV-150-60CF-AR	
Gas Welding Hose (10 ft)	TLJ1080188	
Ground Clamp Set (215 A - 20 ft), AWG 4	ALP1980441	
Ground Clamp Set (215 A - 30 ft), AWG 4	ALP1980451	
Ground Clamp Set (215 A - 50 ft), AWG 4	ALP1980452	
Electrode holder Set (215 A - 20 ft), AWG 4	ALP2280449	
Electrode holder Set (215 A - 30 ft), AWG 4	ALP2280470	
Electrode holder Set (215 A - 50 ft), AWG 4	ALP2280472	

PRODUCT	PART NO.	
Welder Cart For Single Phase Machines	TGJ2250681	
TIG Consumable Kit (TIG TORCH 26 Series)	ALPTORCHCON26	
Gas Fitting	CGA3180121	
Adapter Plug 230-120V	CGA9980060	
C9 Black (Series Helmets)	CWPOWER-990T-BLK	
C5 Black (Series Helmets)	CWELITE-550S-BLK	
C8 Black (Series Helmets)	CWPOWER-980S-BLK	
C8 Coal Fire (Series Helmets)	CWPOWER-980S-CO	